

Serial No. : 10/680,856
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IN THE SPECIFICATION:

(1) The paragraph from page 3, line 6 to page 3, line 20 has been amended as follows:

Therefore, it is desirable that the pressure-forming process and the bonding process are conducted at the same time. Namely, such a method is desired in which the adhesive film capable of heat welding is applied to the surface of the base member as well as the surface material is placed on the heated base member, and then the base member and the surface material are pressed at the same time to ~~produced~~ produce an integral molding. However, in this method, the extended part of the surface material for wrapping around the end of the base member will adhere to the other end of the base members that have to be cut off in the ~~latter~~ later process. In such a situation, during the cutting process, a part of the surface material for wrapping needs to be separated from the part of the base member that will be removed, which is extremely difficult to do.

(2) The paragraph from page 6, line 26 to page 7, line 9 has been amended as follows:

Since the front end of the base member may be touched by a driver's head or hands, the front end is preferably made comparatively thicker to improve safety. Thus, when forming the base member, the end portion is bent towards the top side (outside). Under this condition, at the bottom (inside)

Serial No. : 10/680,856
Filed : October 7, 2003

surface of the base member corresponding to an outer surface of the bent portion, ~~a strength force~~ is exerted to an expanding direction, while at the top (outside) surface of the base member corresponding to an inner bent surface of the bent portion, ~~strength force~~ is exerted to a shrinking direction. Thus, when material with a small expansion ratio, i.e., material with high heat-resistant dimensional stability, is used, tensile stress is exerted at the bottom surface of the base member due to the small expansion ratio during pressure-formation, resulting in difference in the degree of deformation. Thus, if the front end is cut to a flat surface, after being bent, the front end surface of the base member becomes inclined, i.e., a sharp edge, which adversely affects the safety.

(3) The paragraph from page 9, line 6 to page 9, line 18 has been amended as follows:

The sunshade production method of the present invention (hereafter, simply "production method") and sunshade production system will be explained in the following with reference to Figures 1-5. Figures 1(a)-1(d) and 2(a)-2(d) are schematic diagrams showing the procedures involved in the production method, Figures 3(a)-3(d) are cross sectional views showing the configuration of the major components of the sunshade involved in the production process, Figure 4 is a plan view showing a schematic configuration of the sunshade

Serial No. : 10/680,856
Filed : October 7, 2003

production system for implementing the manufacturing method of the present invention, and Figures 5(a)-5(b) are an explanatory views showing the configuration of the major components of the production system.

(4) The paragraph from page 10, line 8 to page 10, line 19 has been amended as follows:

In the pre-cutting process, as shown in Figures 3(a)-3(b), an end surface (may also be referred to as "front end") 5 of the thermoplastic resin plate 2 is cut in a diagonal direction so that a length of a bottom surface 3 (inner side of the vehicle) of the thermoplastic resin plate 2 (base member 8) becomes longer than that of a top surface 6 (outer side of the vehicle). This is done so because when an end portion 17 of the base member 8 is bent towards the top side (outer side of the vehicle) as shown in Figure 3(c) through the pressure-forming process (explained hereafter later), the end surface 5 will not have a sharp edge but will become a flat surface.

(5) The paragraph from page 10, line 20 to page 10, line 33 has been amended as follows:

In contrast, if the end surface 5 is cut in a vertical direction of Figure 3(a), tensile stress will be exerted only on the bottom surface 3 during the pressure-formation process because of different degrees of deformation between the top surface and the bottom surface of the base member 8

Serial No. : 10/680,856
Filed : October 7, 2003

(thermoplastic resin plate 2), which results in a sharp edge on the end surface 5. However, in the present invention, because ~~the length of~~ the bottom surface 3 is longer than ~~that~~ of the top surface 6, the end surface 5 becomes flat after the pressure-forming process as in Figure 3(c) by compensating the difference of deformation. The cutting angle is not limited to a specific number, but rather individually set according to the cut shape and the bent angle in the left and right direction.

(6) The paragraph from page 10, line 34 to page 11, line 9 has been amended as follows:

The thermoplastic resin plate 2 is configured by a sheet-like material including, for example, glass fibers to meet rigidity and heat resistance requirements. Due to its hardness, a water jet cutting machine is preferably used for cutting the thermoplastic resin plate 2. In the preferred embodiment of the present invention, the thermoplastic resin plate 2 is formed of composite material ~~comprising of~~ having about 40% of glass fibers in a polypropylene resin. The composite ratio is adjusted so that when this material is heated at the temperature where the resin will soften, it will expand by repulsion of the glass fibers.

(7) The paragraph from page 11, line 16 to page 11, line 25 has been amended as follows:

Serial No. : 10/680,856
Filed : October 7, 2003

In the heating process, the base member 8 is heated in the heating chamber (explained ~~hereafter~~ later). Here, the heating time and heating temperature are not limited to particularly values. In the embodiment of the present invention, the base member 8 is heated for 10 seconds in the heating chamber with an environmental temperature of about 200 degrees centigrade. By heating the base member 8 in such a condition, the base member 8 slightly expands as shown in Figure 1(c), on which the pressure-formation process is conducted.

(8) The paragraph from page 12, line 30 to page 13, line 6 has been amended as follows:

In the cutting process, as shown in Figure 2(c), the three remaining sides of the integral molding 18 are cut out to match the intended size of the sunshade 1. In other words, the surroundings are cut so that the sides can be fitted in the guide rails of the sunroof. In this situation, since the surface material 9 is also cut at the same time, the end surface of the base member 8 and the end surface of the surface material 9 are ~~flashed to~~ flushed with one another. Although the left and right sides as well as the back edge of the base member 8 are exposed, these parts will not be shown because they are hidden in the guide rails and the storage area of the sunroof when installed.